

Part Number: PT420-00184-XX
PT420-00161-XX
PT420-00162-XX
PT420-00163-XX

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Key Glove (Set of 2)

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
None	
Special Chemicals	Notes
None	

General Applicability

All

Recommended Sequence of Application


Item #	Accessory
1	
2	
3	


*Mandatory


Vehicle Service Parts (may be required for reassembly)


Item #	Quantity Reqd.	Description
1		
2		
3		


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.



NOTE: Key fob shape varies by vehicle model. Key glove shape, colors, and logo vary by part number. This procedure is applicable to various models and part numbers.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

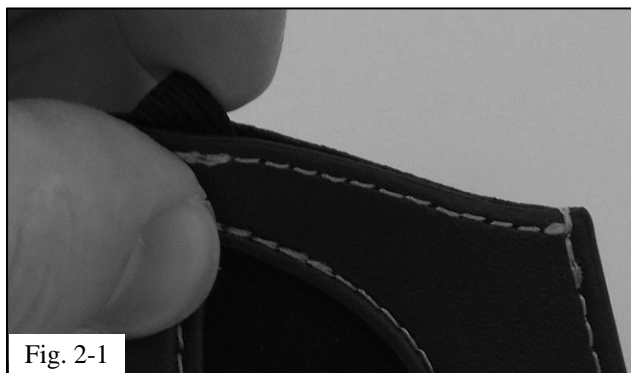
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.



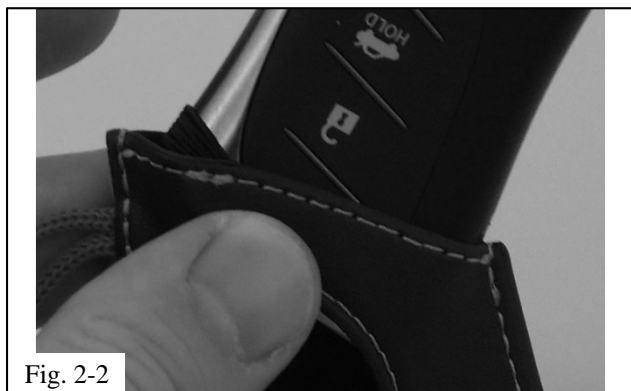
1. Prepare the Key Fob.

- (a) Remove the key glove(s) from the packaging.
- (b) Orient the key glove with the cut-outs facing the installer (Fig. 1-1).
- (c) Orient the key fob with the buttons facing the installer (Fig. 1-1).



2. Install the Key Fob into the Key Glove.

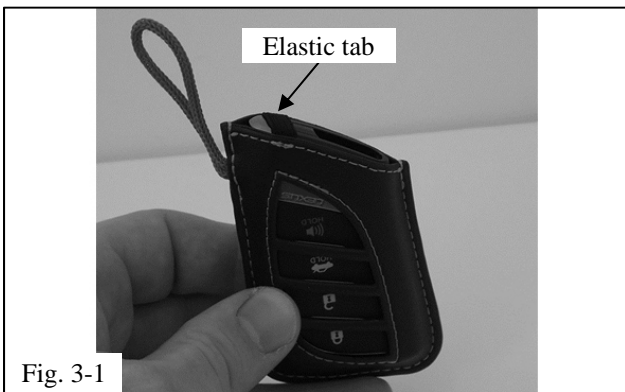
- (a) Pull the elastic tab (if present) to the side of the key glove (Fig 2-1).



- (b) Insert the key fob into the glove, keeping the elastic tab off to the side (Fig 2-2).



- (c) Push the key fob completely into the glove (Fig. 2-3).



3. Complete the Installation.

- (a) Release the elastic tab (if present) over the top of the key fob and align the cutouts (Fig. 3-1).

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Verify parts: removed items have been discarded & replaced items are in place<input type="checkbox"/> Confirm proper alignment of key glove cut-outs and fob buttons<input type="checkbox"/> Confirm elastic tab (if present) is secure over top of key fob.<input type="checkbox"/>	<p>Misaligned key fob buttons</p> <p>Elastic tab not over top of key fob</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/><input type="checkbox"/><input type="checkbox"/>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>